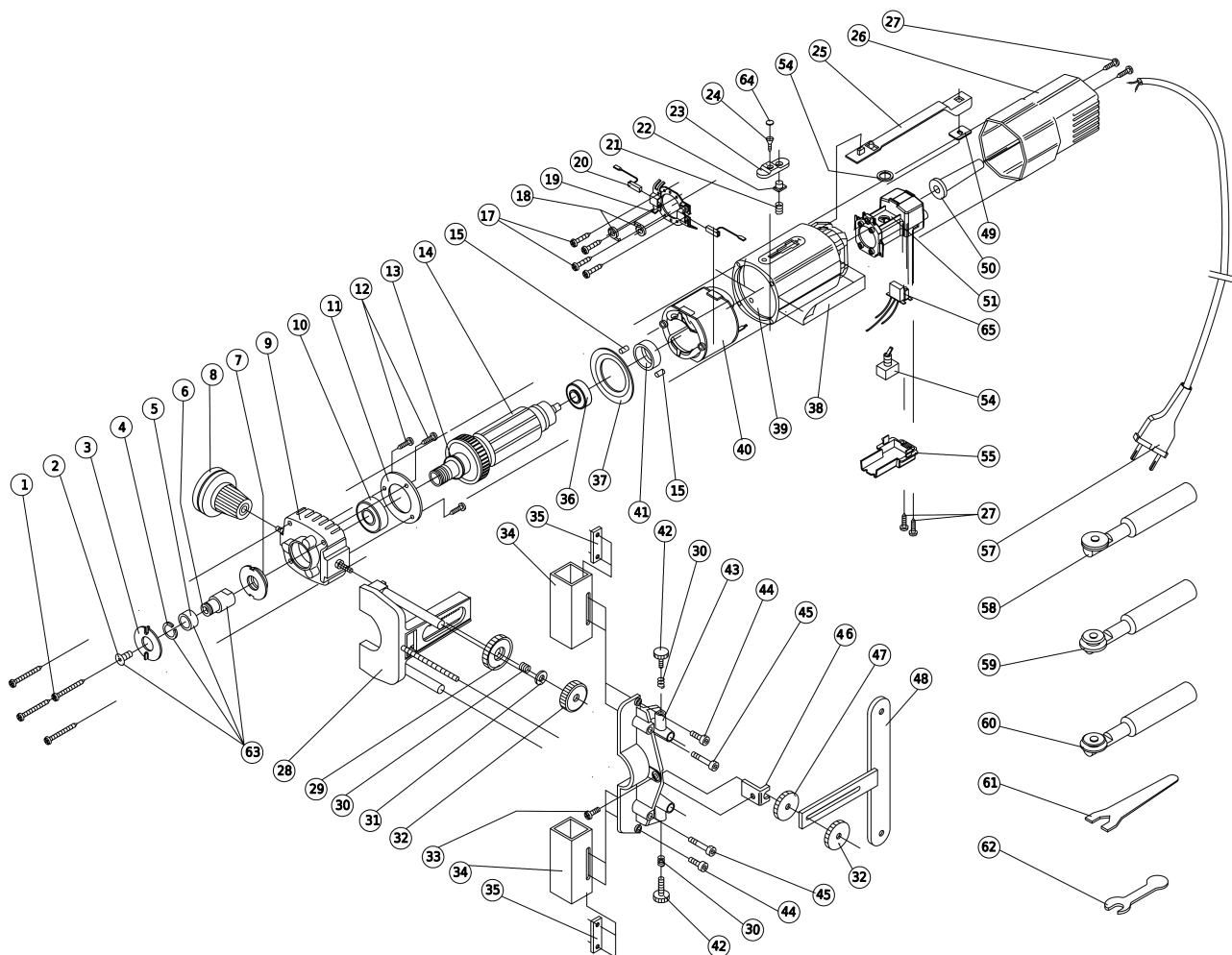






**Technical information**  
Explosion drawing and parts list

**CR94D (9400000) SLOTTING MACHINE CR94D | Version C (From serial number 1676)**

| Pos. | Serial No. | Code    | Description                          | Quantity |
|------|------------|---------|--------------------------------------|----------|
| 1    |            | 1270042 | PAN HD. TAPPING SCREW 6X1 1/2 PH.BZ. | 4        |
| 2    |            | 3873004 | FLAT HD. SCREW M.6X15                | 1        |
| 3    |            | 1840040 | CARBIDE SLOTTING BIT D.38X3,5        | 1        |
| 3    |            | 1840051 | CARBIDE SLOTTING BIT D.55X3,5        | 1        |
| 4    |            | 1888032 | RETAINING RING WR-13                 | 1        |
| 5    |            | 1811010 | NEADLE BEARING HK 1312               | 1        |
| 6    |            | 1828062 | BLADE SPINDLE                        | 1        |
| 7    |            | 1222022 | LOCK NUT                             | 1        |
| 8    |            | 1825042 | KNOB                                 | 1        |
| 9    |            | 1201036 | TRIMMER HEAD                         | 1        |
| 10   |            | 2310003 | BALL BEARING 6002-ZZ                 | 1        |
| 11   |            | 1233029 | RETAINER                             | 1        |
| 12   |            | 1370002 | PAN HD. TAPPING SCREW 6X3/8 PH.BZ.   | 3        |
| 13   |            | 1288012 | RETAINING RING                       | 1        |
| 14   |            | 9451082 | ARMATURE ASS'Y 230 V.                | 1        |
| 14   |            | 9451231 | ARMATURE ASS'Y 120 V                 | 1        |
| 15   |            | 3504030 | RUBBER PIN                           | 2        |
| 17   |            | 2070007 | PAN HD. TAPPING SCREW 6X7/8 PH.BZ.   | 4        |
| 18   |            | 1226013 | BRUSH SPRING                         | 2        |
| 19   |            | 7945034 | BRUSH HOLDER ASS'Y                   | 1        |
| 20   |            | 7917010 | CARBON BRUSHES SET                   | 1        |
| 21   |            | 1426033 | SPRING                               | 1        |
| 22   |            | 1203054 | PUSH BUTTON PAWL                     | 1        |
| 23   |            | 1202088 | PUSH BUTTON                          | 1        |
| 24   |            | 4370046 | PAN HD. TAPPING SCREW 4X3/8 PH.B.    | 1        |
| 25   |            | 1202076 | TIE ROD                              | 1        |
| 26   |            | 1202075 | END COVER (BLUE)                     | 1        |
| 27   |            | 1970001 | PAN HD. TAPPING SCREW 8X1/2 PH.B.    | 4        |
| 28   |            | 1845037 | BASE ASS'Y                           | 1        |
| 29   |            | 1202073 | NYLON GEAR                           | 1        |
| 30   |            | 1226035 | SPRING                               | 3        |
| 31   |            | 2023021 | SPRING WASHER                        | 1        |
| 32   |            | 1222017 | LOCK KNOB                            | 2        |
| 33   |            | 1872020 | PAN HD. SCREW M.5X7 PH.              | 1        |
| 34   |            | 1829032 | FENCE BASE                           | 2        |
| 35   |            | 1829034 | CLAMP BAR                            | 2        |
| 36   |            | 1210019 | BALL BEARING 607 Z                   | 1        |
| 37   |            | 7903071 | FAN GUIDE                            | 1        |
| 38   |            | 5716071 | SCALE                                | 1        |
| 39   |            | 1202071 | MOTOR HOUSING (BLUE)                 | 1        |
| 40   |            | 7955072 | STATOR ASS'Y 230 V.                  | 1        |
| 40   |            | 7955076 | STATOR ASS'Y 110/127 V.              | 1        |
| 41   |            | 1204003 | BEARING HOLDER                       | 1        |
| 42   |            | 1729002 | KNURLED THUMB SCREW                  | 2        |
| 43   |            | 1806083 | FENCE HOLDER                         | 1        |
| 44   |            | 1675039 | HEX. SOCKET HD. CAP SCREW M.5X15     | 2        |
| 45   |            | 1875043 | HEX. SOCKET HD. CAP SCREW M.5X30     | 2        |
| 46   |            | 1833094 | FORK                                 | 1        |

**Technical information**

Explosion drawing and parts list

**CR94D (9400000) SLOTTING MACHINE CR94D | Version C (From serial number 1676)**

|    |         |                                     |   |
|----|---------|-------------------------------------|---|
| 47 | 1828097 | REGULATING NUT                      | 1 |
| 48 | 1823904 | SLIDE (V2)                          | 1 |
| 49 | 5434080 | SWITCH PROTECTOR                    | 1 |
| 50 | 8002043 | CORD ARMOR                          | 1 |
| 51 | 1202044 | SWITCH HOLDER                       | 1 |
| 54 | 1215023 | SWITCH                              | 1 |
| 54 | 6415027 | SWITCH 110 V.                       | 1 |
| 55 | 1203050 | COVER                               | 1 |
| 57 | 1400051 | CORD ASS'Y (AMERICA)                | 1 |
| 57 | 5400025 | CORD ASS'Y (EUROPE)                 | 1 |
| 58 | 1850036 | PLACING ROLLER FP-FGT               | 1 |
| 59 | 1850037 | PLACING ROLLER N9P/GT-N10P/GT-PL10P | 1 |
| 60 | 1850047 | PLACING ROLLER N11P/GT-PL11P        | 1 |
| 61 | 1833068 | WRENCH 17 mm                        | 1 |
| 62 | 1299238 | SPANNER 11                          | 1 |
| 63 | 1850045 | BIT HOLDER (W/NO BIT)               | 1 |
| 64 | 1203072 | PUSH BUTTON COVER                   | 1 |
| 65 | 1245265 | CAPACITOR ASS'Y 230 V.              | 1 |
| 65 | 9868231 | CAPACITOR                           | 1 |