

TECHNICAL DATA SHEET

HOTMELT PRODUCT: HM230

NEY Limited
Stonebridge Trading Estate
Sibree Road
Coventry CV3 4FD

T: 024 7630 8100
F: 024 7630 8102
E: materials.info@ney.co.uk
www.ney.co.uk



SUGGESTED APPLICATIONS

HM 230 has been formulated as a general purpose edgebanding adhesive suitable for most edgebanding machines, providing excellent adhesion for most edgebanding materials. It may not be suitable for high pressure laminates.

TECHNICAL CHARACTERISTICS

ADHESIVE TAPE:	SYNTHETIC POLYMER BASED HOT MELT
VISCOSITY:	600P @ 180°C
BALL & RING SOFTENING POINT:	95°C (TYPICAL VALUE)
MOLTEN TACK:	VERY HIGH
ADHESIVE OPEN TIME:	LONG
COLOUR:	WATER WHITE

SUGGESTED APPLICATION TEMPERATURE

180°C - 200°C depending upon materials to be bonded

METHOD OF APPLICATION

ROLLER COATER

PACKAGING

PELLETS IN 20KG SACKS

HEALTH & SAFETY

Follow the guidelines in the NEY Health & Safety information sheets

STORAGE

Store NEY Hot Melt in a clean, dry place away from direct sunlight or sources of direct heat. Protect from frost.

EDGING MATERIALS

Since even strips of the same material group can have different adhesion properties it is advisable to test, all materials of an unknown type to see if the adhesive is appropriate.

Important:

As most requirements are unique, it is most important that trials are carried out in order that the user satisfies themselves that the adhesive is suitable. The information given on this sheet is for guidance only and does not represent a specification.