

INSTALLATION INSTRUCTIONS

For:



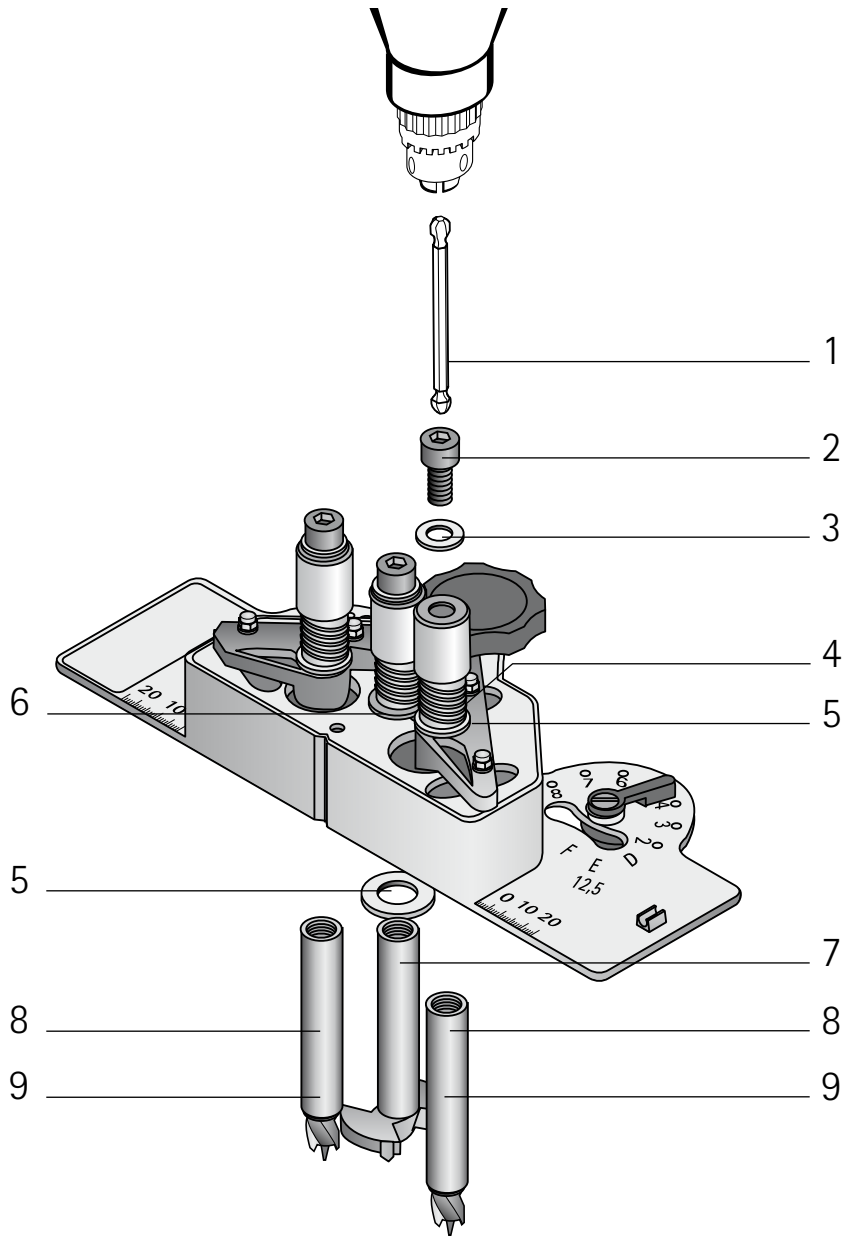
DrillJig Hinge

Drilling Jig, Drill Bit Ø 35mm / 2 x Ø 2.5mm

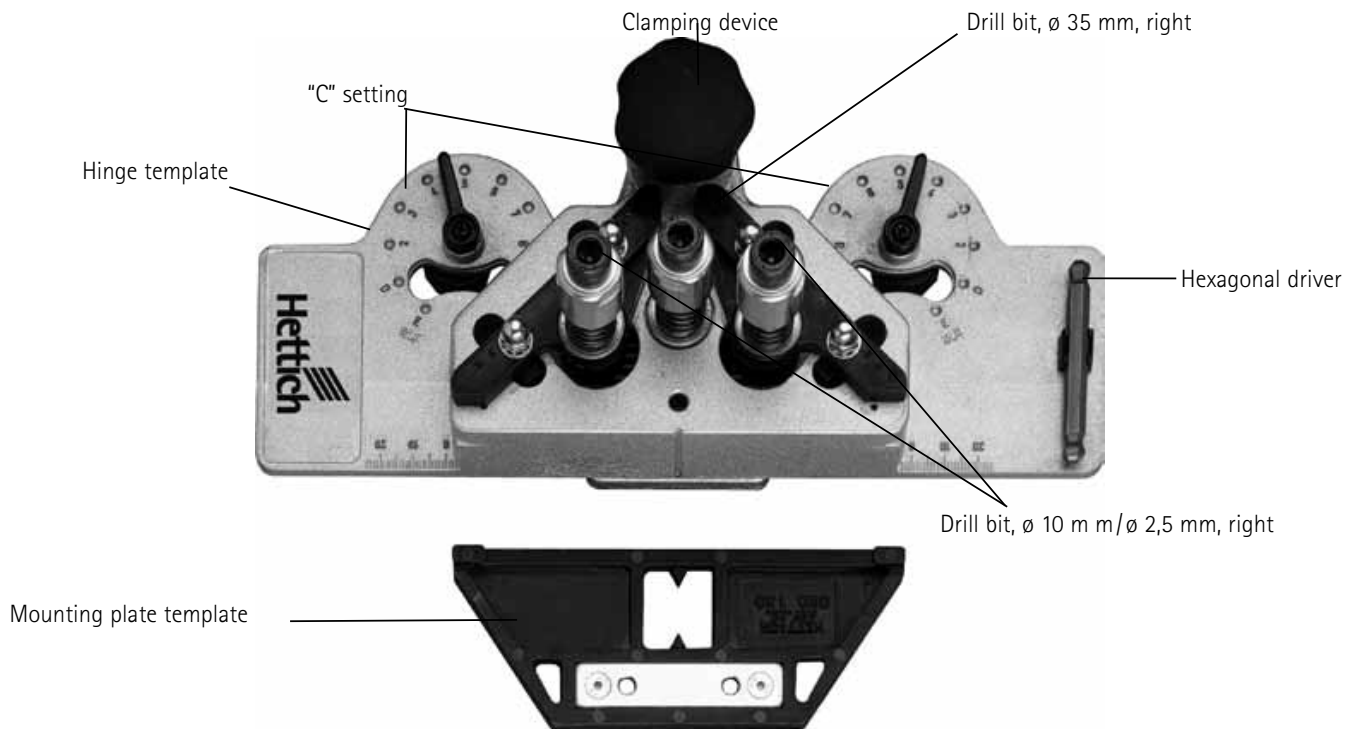
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Parts



	Item	Hettich Code	Item No.	UOM
	DrillJig Hinge Drilling Jig	46413	278006	1
	Mounting Plate Template	20130	284204	1
1	Hexagonal Driver	20695	283850	1
2	Allen Screw M8 x 16 DIN 912	20689	283851	1
3	Washer, 8.4 DIN 125 for DrillJig Hinge and DrillJig VB	9131491	284506	1
4	Spring for DrillJig Hinge and DrillJig VB	9131488	285252	1
5	Washer, 12 x 18 x 9.5 DIN 988, for DrillJig Hinge and DrillJig VB	9131492	285592	1
6	Sleever for DrillJig Hinge and DrillJig VB	9131487	285251	1
7	Drill Bit Ø 35mm	20688	284014	1
8	Drill Bit Ø 10mm	20687	285593	1
9	Drill Bit Ø 2.5mm	46085	284070	1



Changing the Drill Bit

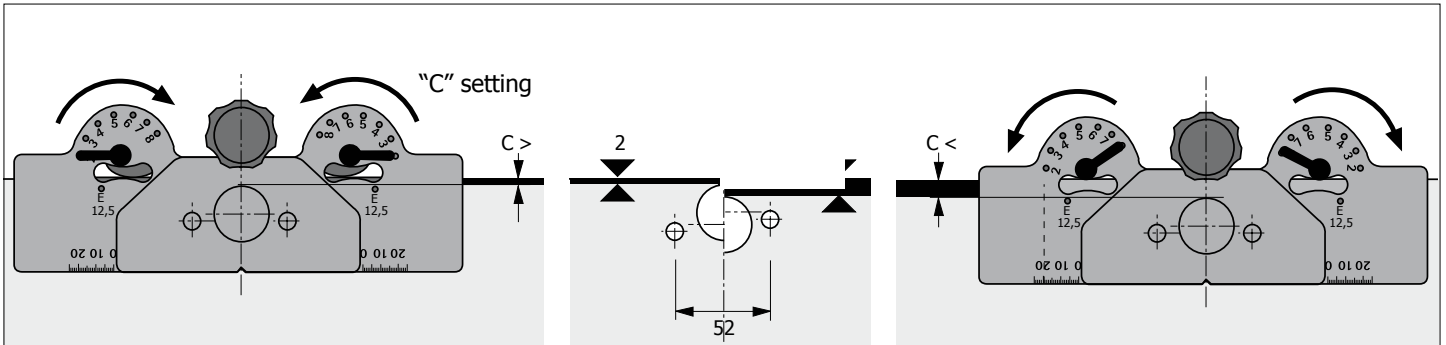
1. Lock the sleeve bush with a 17mm fork wrench.
2. Unscrew the chuck screw with a key width 6 Allen key.
If the drill bit rotates simultaneously, secure the latter with a piece of soft wood in the clamping device.
When unscrewing, take care that the integrated spring exerts pressure.
3. Reassemble the components in the correct sequence.

Drill-Jig Hinge

Hinge installation made easy: with a standard commercially available power drill and the **Drill-Jig hinge** drilling jig, Hettich hole patterns can be made everywhere - simply, rationally and precisely.

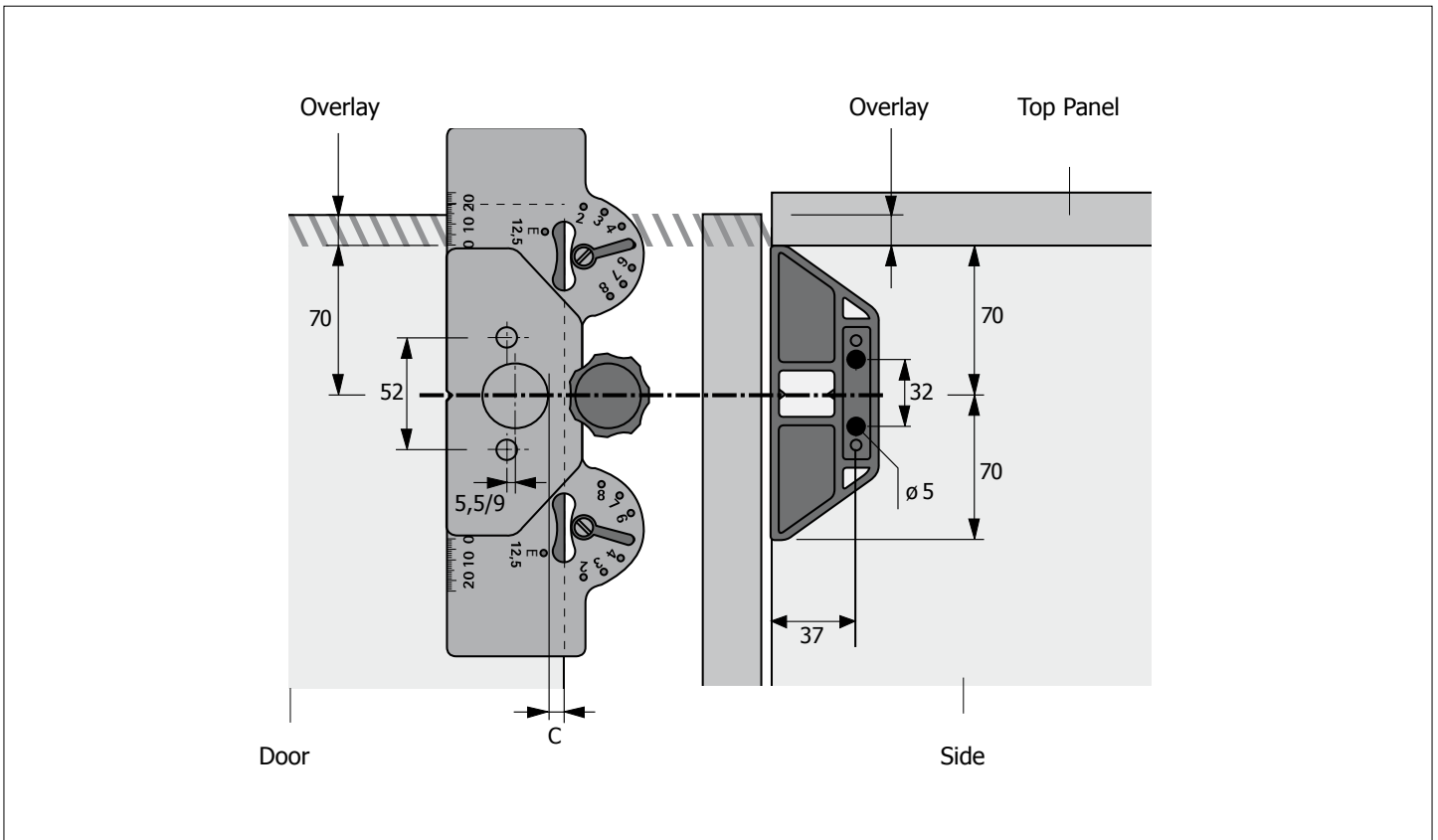
Commercially available power drills, 230 V / min. 350 W or cordless screwdriver, min. 9.6.V

"C" Setting



Variable "C" setting: from min. 2 to max.

Scale point **E**
12.5 : template setting for Seleka Pro 2000.

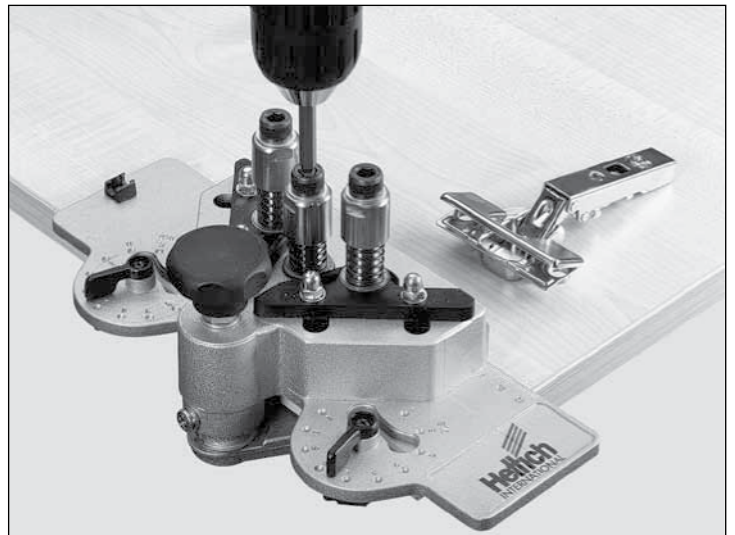
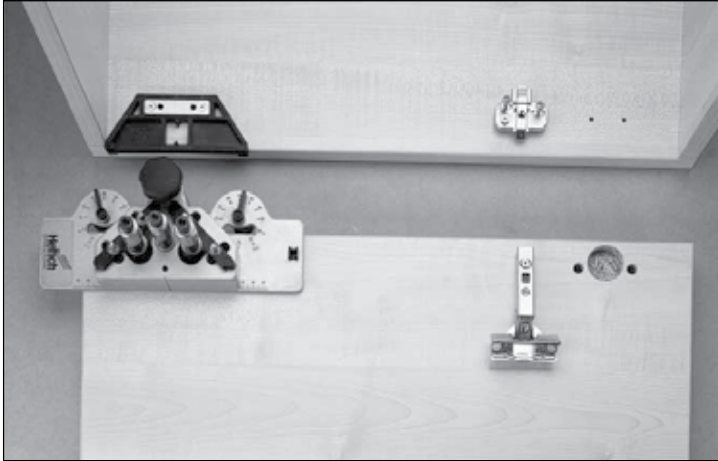


The door overlay on the top or bottom panel can be precisely marked on the scale:

Overlay for "overlay door" : **up to +24mm**

Reveal for "inset door": **up to -3mm**

Hinge and Mounting Plates Fixing Holes

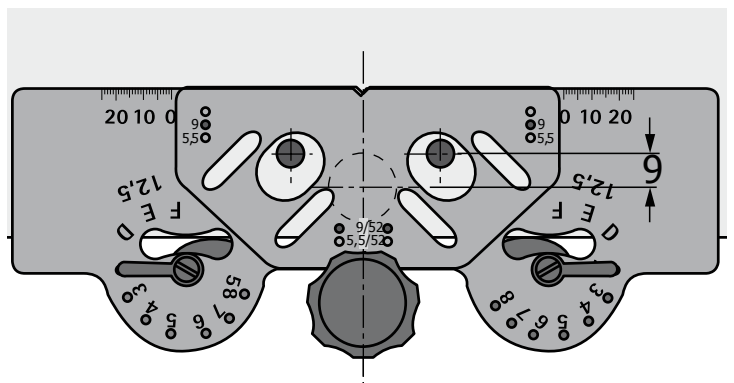
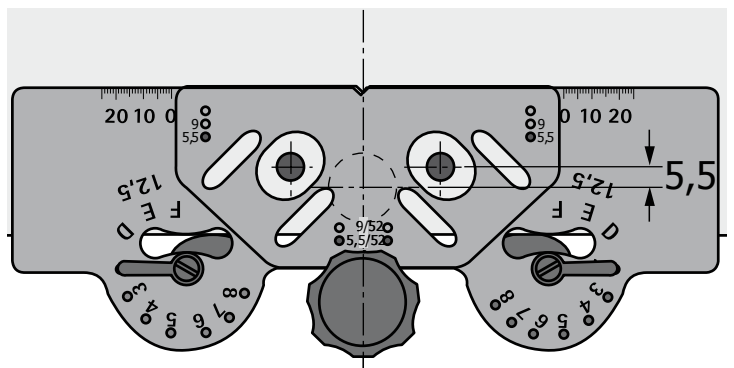
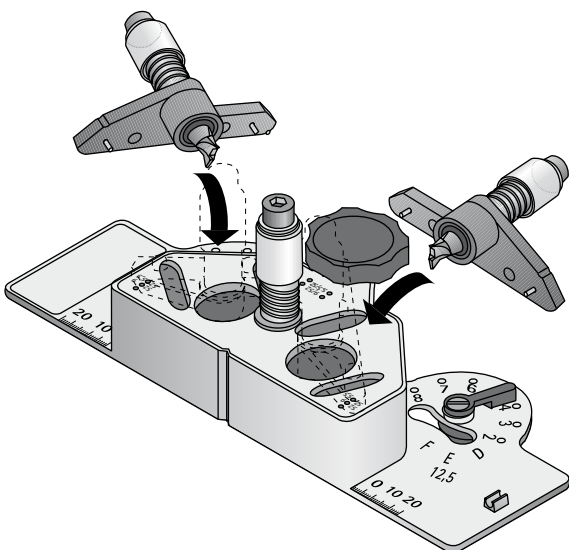
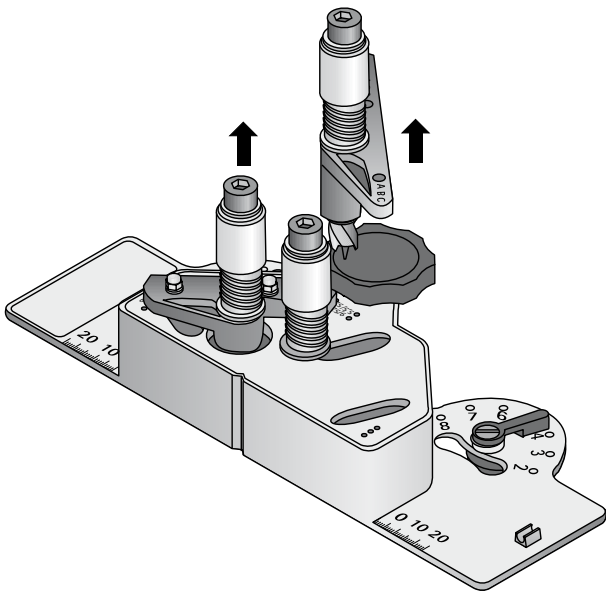
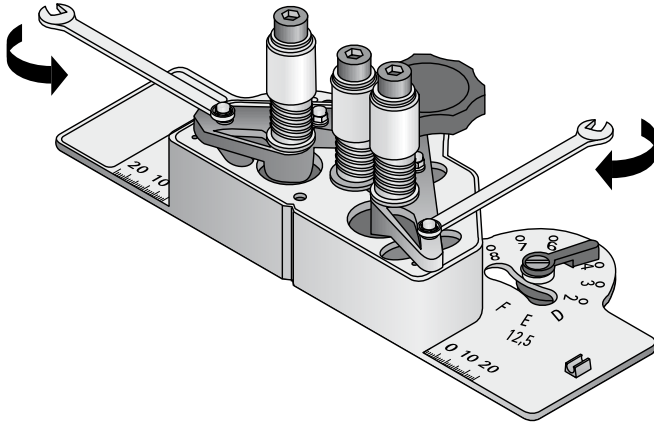


Overlay

Carcase Front Edge

Drilling Pattern Adjustment

As a rule, the factory-setting drilling pattern is 52 - 55. Simply Changing to a 10mm /2.5mm drill bit transforms the drilling pattern 52-5.5 into drilling pattern 52-9.



Door Thicknesses from 16mm

<p>1 x Ø 35mm / 2 x Ø 10mm</p>	<p>1 x Ø 35mm / 2 x Ø 2.5mm</p>
<p>Intermat Top exclusive, Intermat, Ecomat, Slide-on T23/43/Flash</p>	<p>Intermat Top exclusive, Intermat, Ecomat, Slide-on T22/42</p>
<p>Selekta Pro 2000 T23</p>	<p>Selekta Pro 2000 T22</p>
<p>Selekta Pro 2000 T23/9</p>	<p>Selekta Pro 2000 T22/9</p>



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