





Technical information
Explosion drawing and parts list

PR25P (2500600) PR25P PREGLUER FOR TAPES | PR25P PREGLUER FOR TAPES | Version B (From serial number 1111)

| Pos. | Serial No. | Code | Description | Quantity |
|------|------------|---------|----------------------------------|----------|
| 1 | | 1025106 | KNOB M5X15 mm (CP) | 1 |
| 2 | | 1185003 | HEX. NUT M.8 | 2 |
| 3 | | 1372016 | PAN HD. SCREW M.4X6 PH. | 1 |
| 4 | | 1383003 | WASHER AET D.6.4 | 4 |
| 5 | | 1575015 | HEX. SOCKET SET SCREW M.4X16 | 1 |
| 6 | | 1580017 | WASHER D.6.2X21X2 | 8 |
| 7 | | 1615019 | SWITCH | 2 |
| 8 | | 1668048 | THERMOMETER (0-500 C) | 1 |
| 8 | | 3868018 | THERMOMETER 0-932 F | 1 |
| 9 | | 1668070 | SWITCH PROTECTION | 2 |
| 10 | | 1675045 | HEX. SOCKET HD. CAP SCREW M.6X15 | 4 |
| 11 | | 1683004 | DISC SPRING D.6.2X12.5 | 4 |
| 12 | | 1688101 | RING SHAFT D.14 | 1 |
| 13 | | 1699005 | WRENCH 6 mm | 1 |
| 14 | | 1699014 | WRENCH 3 mm | 1 |
| 15 | | 1872020 | PAN HD. SCREW M.5X7 PH. | 2 |
| 16 | | 1910002 | BALL BEARING 608-ZZ | 2 |
| 17 | | 2021048 | BLADES HOLDING BOLT | 4 |
| 18 | | 2023022 | WASHER | 1 |
| 19 | | 2085002 | HEX. NUT M.6 | 4 |
| 20 | | 2126078 | SPRING | 1 |
| 21 | | 2385005 | HEX. NUT M.4 | 1 |
| 22 | | 2504225 | JOINT | 1 |
| 23 | | 2504226 | PRESSER ROLLER | 1 |
| 24 | | 2504227 | JOINT D.9.92X2.62 | 4 |
| 25 | | 2504229 | RETAINER | 4 |
| 26 | | 2506357 | ROLLER HOLDER | 2 |
| 27 | 1111 | 2506428 | GLUE TANK (V2) | 1 |
| 27 | | 2545731 | GLUE POT ASS'Y | 1 |
| 28 | | 2506370 | PRESSER ROLLER HOLDER | 1 |
| 29 | | 2510043 | BALL BEARING 6000Z | 2 |
| 30 | | 2519371 | LABEL | 1 |
| 31 | | 2519372 | LABEL | 1 |
| 32 | | 2519373 | LABELS SET | 1 |
| 33 | | 2519394 | LABEL | 1 |
| 34 | | 2521326 | SPACER | 1 |
| 35 | | 2522384 | GLUING ROLLER | 1 |
| 36 | | 2522385 | GLUE DISPENSER | 1 |
| 37 | | 2522386 | GLUE RETAINER | 1 |
| 38 | | 2522393 | HANDLE | 1 |
| 39 | | 2522394 | BLOCKING ROD | 1 |
| 40 | | 2522396 | SHAFT | 1 |
| 41 | | 2522397 | SHAFT | 1 |
| 42 | | 2522398 | STOPPER | 1 |
| 43 | | 2522400 | INSULATOR | 4 |
| 44 | | 2522401 | INSULATOR | 4 |
| 45 | | 2522402 | SPACER | 1 |
| 47 | | 2522442 | BLOCKING KNOB | 2 |



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| | | | | |
|-----|------|---------|--------------------------------------|----|
| 48 | | 2523415 | METAL SHEET | 2 |
| 49 | | 2523416 | COVER | 1 |
| 50 | | 2523417 | COVER | 1 |
| 51 | | 2523426 | NUT M.5 | 1 |
| 52 | | 2545617 | BASE ASS'Y | 1 |
| 53 | | 2523438 | UPPER COVER | 1 |
| 54 | | 2523439 | LOWER COVER | 1 |
| 55 | | 2523440 | BASE | 1 |
| 56 | | 2523441 | HOLDER PROTECTOR | 1 |
| 57 | | 2523442 | FENCE | 1 |
| 58 | | 2523454 | WIRING PROTECTOR | 1 |
| 59 | | 2526160 | SPRING | 1 |
| 60 | | 2545567 | FURNITURE ASS'Y (V1) | 1 |
| 60 | 1159 | 2545721 | BODY ASS'Y (V2) | 1 |
| 61 | | 2545570 | TANK COVER | 1 |
| 62 | | 2545585 | CORD ASS'Y | 1 |
| 63 | | 2545594 | WIRE MOTOR-THERMOSTAT | 1 |
| 64 | | 2545595 | WIRE | 1 |
| 65 | | 2545596 | WIRE | 1 |
| 66 | | 2545597 | WIRE MOTOR-SWITCH | 1 |
| 67 | | 2545636 | SPACER | 1 |
| 68 | | 2568285 | THERMOSTAT | 1 |
| 69 | | 2568286 | HEATING ELEMENT 230V/400W D.12.5X130 | 4 |
| 70 | | 2568288 | PROTECTOR | 1 |
| 71 | | 2568289 | REGULATING KNOB | 1 |
| 72 | | 2568290 | ADJUSTABLE THERMOSTAT | 1 |
| 73 | | 2568291 | CERAMIC TERMINAL | 1 |
| 74 | | 2568292 | BUSHING M.16X1.5 | 1 |
| 75 | | 2568293 | COUNTERNUT M.16X1.5 | 1 |
| 78 | | 2572039 | SCREW M.5X20 | 1 |
| 79 | | 2575117 | SCREW M.5X8 | 18 |
| 80 | | 2575119 | HEX. SOCKET SET SCREW M.6X40 | 4 |
| 81 | | 2575120 | HEX. SOCKET SET SCREW M.5X6 | 1 |
| 82 | | 2575123 | ALLEN SCREW M.8X40 | 1 |
| 83 | | 2587099 | WHEEL | 1 |
| 84 | | 2587100 | GEAR PINION | 1 |
| 85 | | 2587101 | CHAIN R-8-1 | 1 |
| 86 | | 2599220 | SPRING | 1 |
| 87 | | 2599224 | LEVELLING SHOE D.38 | 2 |
| 88 | | 2599225 | BASE | 2 |
| 90 | | 2975048 | HEX. SOCKET FLAT HD. SCREW M.10X40 | 2 |
| 91 | | 3804055 | PROTECTOR | 1 |
| 92 | | 3883005 | WASHER AET D.5.3 | 1 |
| 93 | | 4326105 | SPRING | 1 |
| 94 | | 4380016 | WASHER D.6.3X11.8X1 | 1 |
| 95 | | 4428047 | NUT 1/4" | 1 |
| 96 | | 4671041 | HEX. SCREW M.10X35 | 1 |
| 98 | | 4919259 | LABEL | 1 |
| 99 | | 5080007 | WASHER D.10.5X20X2 | 2 |
| 100 | | 5174013 | SCREW M.5X20 | 1 |



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| | | | | |
|-----|------|---------|-----------------------------------|---|
| 101 | | 5525038 | KNOB D.20 | 1 |
| 102 | | 6027022 | ROLL PIN D.6 | 1 |
| 103 | | 6375052 | HEX. SOCKET SET SCREW M.6X8 | 3 |
| 104 | | 6429028 | RIGHT RING | 1 |
| 105 | | 6525027 | REGULATING KNOB | 1 |
| 106 | | 6612041 | SELF LUBRICATED BEARING 14X16X15 | 2 |
| 107 | | 6680039 | WASHER D.14.2X23X0.5 | 1 |
| 108 | | 7081009 | TOOTHED WASHER D.5 | 1 |
| 109 | | 7085008 | HEX. NUT M.5 | 2 |
| 110 | | 7088010 | RETAINING RING D.5 | 1 |
| 111 | | 7178003 | SCREW M.5X12 PH. | 2 |
| 112 | | 7575008 | HEX. SOCKET HD. CAP SCREW M.6X25 | 4 |
| 113 | | 8478018 | SCREW M.4X10 | 4 |
| 114 | | 8481013 | WASHER | 1 |
| 115 | 1111 | 2070004 | PAN HD. TAPPING SCREW 6X1/4 PH.BZ | 2 |
| 115 | | 9872028 | SCREW M.3X8 | 2 |
| 117 | 1111 | 2522453 | ISOLATING WASHER | 2 |
| 118 | 1111 | 3178017 | SCREW M.5X25 PH. | 1 |
| 119 | 1159 | 2375001 | HEX. SOCKET HD. CAP SCREW M.8X15 | 2 |
| 120 | 1111 | 9280063 | WASHER D.5.1X13X1.5 | 1 |
| 121 | 1159 | 2599240 | COVER 80X40 | 2 |